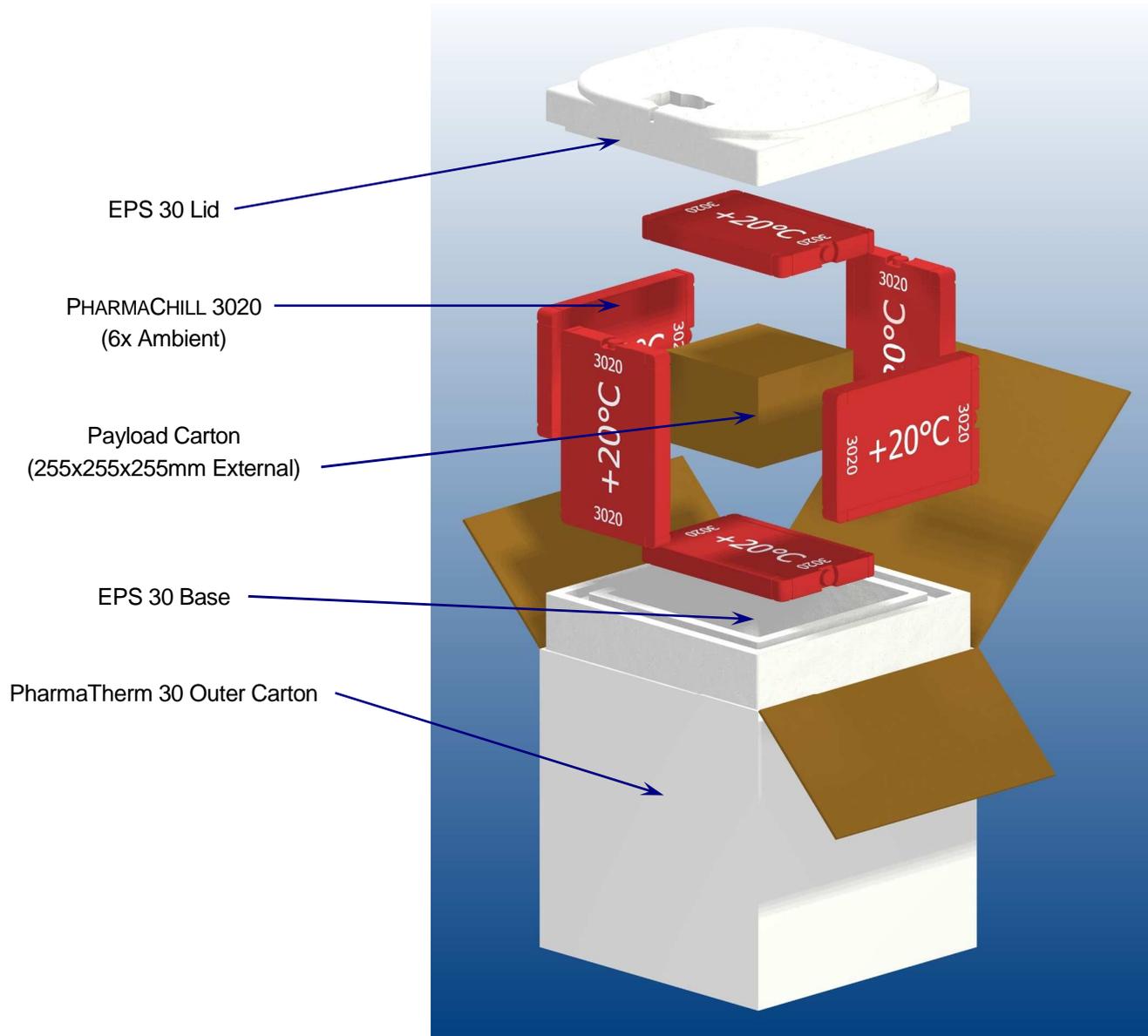


**PHT (15-25) 16.6L 96 Hour - Packing Instructions**



**Assembly Instructions**

Prepare six PHARMACHILL 3020s by conditioning them at +20°C for a minimum of 24 hours.

Once the PHARMACHILL s are fully conditioned, place one ambient PHARMACHILL 3020 into the centre of the EPS 30 base, and add the filled payload carton directly on top of the PHARMACHILL.

Next add an ambient PHARMACHILL 3020 around each side of the payload carton, orientated as pictured. Next stack the remaining ambient PHARMACHILL 3020 on top of the payload carton.

Finally apply the EPS 30 box lid, then close and seal the outer carton. The system is now ready to be shipped.