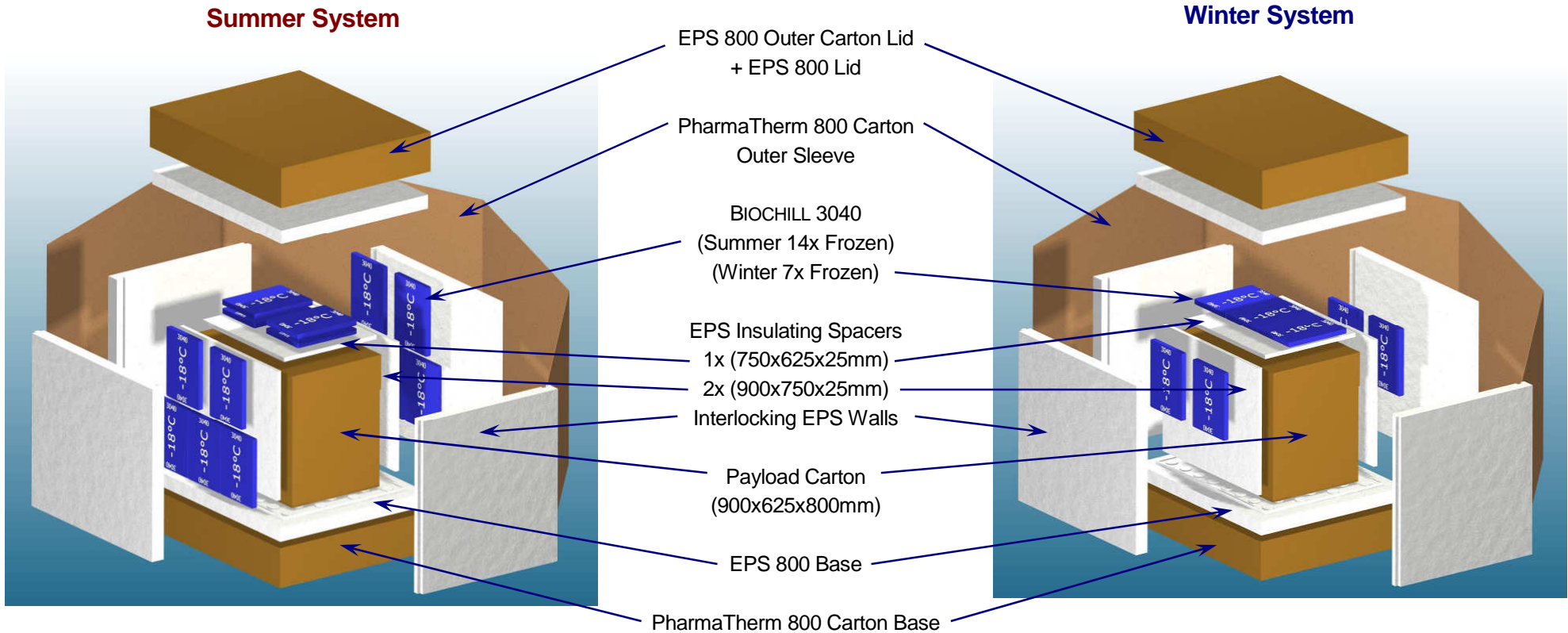


PHT (2-8) 440L HS/HW Packing Instructions



Chilled BIOCHILLS should be conditioned at +5°C for a minimum of 24 hours before use. Frozen BIOCHILLS should be conditioned at -18°C for a minimum of 24 hours and then for approximately 20 minutes at factory ambient +20°C (± 5) before system assembly.

Assembly Instructions

Place the Carton Base flat, then place the EPS 800 Base into it. Fill the Payload Carton with the required products, close it, and position it in the centre of the EPS base. Assemble the four interlocking EPS walls around the Payload Carton, then fit the Carton Outer Sleeve into the Carton Base. Place the three EPS Spacers around the Payload Carton as pictured. Now add the frozen BIOCHILL 3040 cassettes between the EPS walls, and the Insulating Spacers as pictured (Summer 5 frozen to each side, Winter 2 frozen to each side). Next add the remaining frozen BIOCHILL 3040 cassettes on top of the Insulating Spacers as pictured (Summer 4 frozen, Winter 3 frozen). Finally apply the EPS 800 Lid and secure the Carton Lid in place. The system is now ready to be shipped.