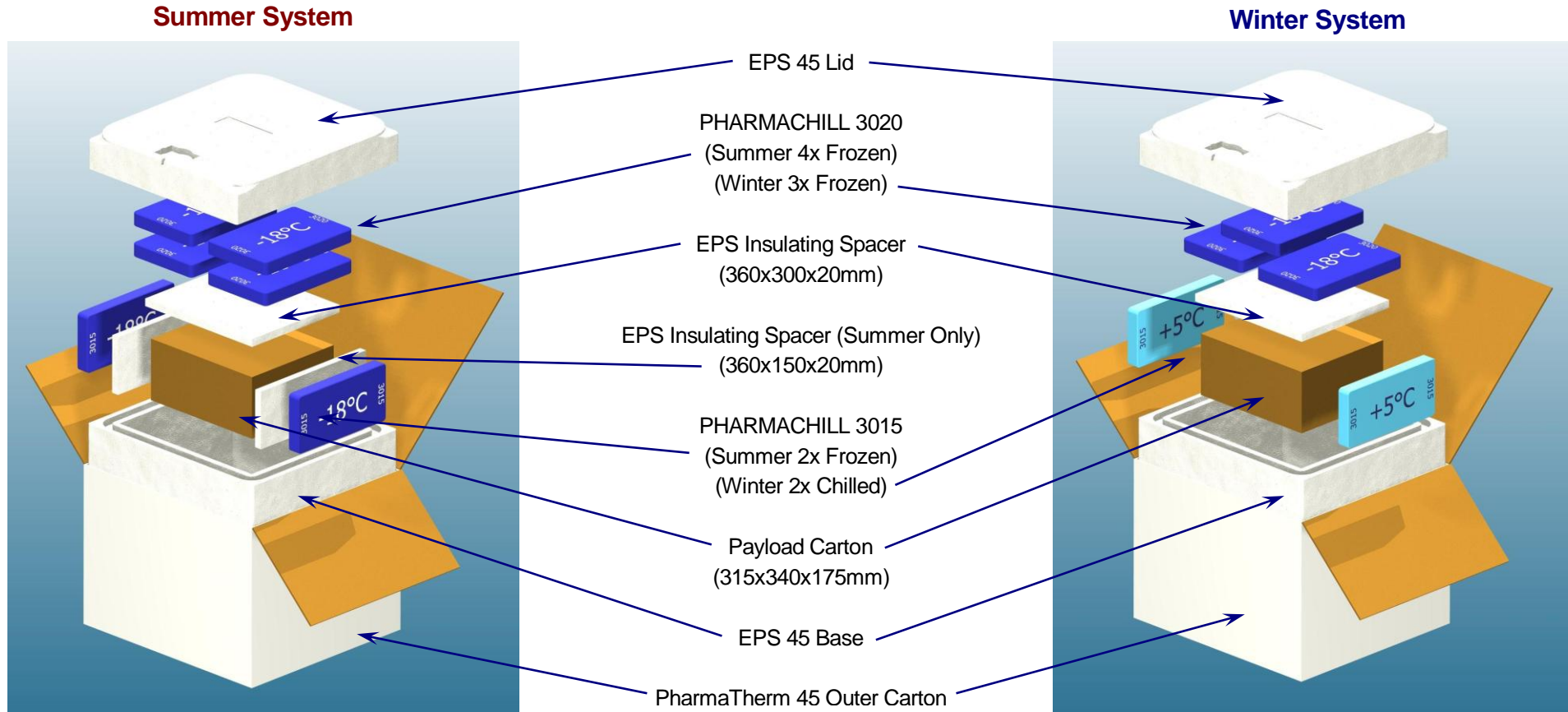


PHT (2-8) 18L HS/HW Packing Instructions



Chilled PHARMACHILLS should be conditioned at +5°C for a minimum of 24 hours before use. Frozen PHARMACHILLS should be conditioned at -18°C for a minimum of 24 hours and then for approximately 20 minutes at factory ambient +20°C (± 5) before system assembly.

Assembly Instructions

In the summer system, place the 3 insulating spacers around the payload as shown. Then place one frozen PHARMACHILL 3015 down each side, ensuring the spacer falls between the product and the PHARMACHILL. Next place the remaining four frozen PHARMACHILL 3020s on to the top spacer.
 In the winter system, place one chilled PHARMACHILL 3015 down each side of the payload as shown. Next place the top spacer onto the payload and add the remaining three frozen PHARMACHILL 3020s on to the top spacer.

Apply the EPS 45 lid and close the PharmaTherm 45 Outer Carton securely. The system is now ready to be shipped.