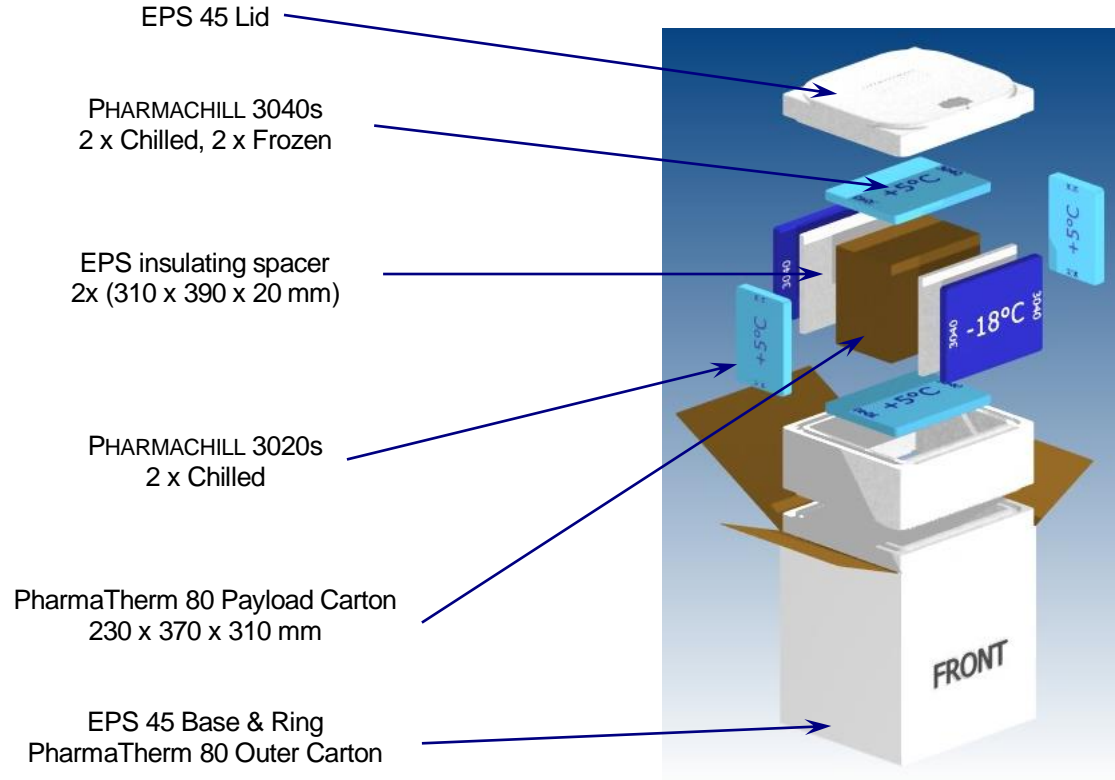


PHT011P - PHT80 (2-8) 26L HW Winter Packing Instructions



Chilled PHARMACHILLS should be conditioned at +5°C for a minimum of 24 hours before use. Frozen PHARMACHILLS should be conditioned at -18°C for a minimum of 24 hours and then for approximately 20 minutes at factory ambient +20°C (± 5) before system assembly.

Assembly Instructions

Place a chilled PHARMACHILL 3040 into the EPS 45 base, followed by the payload carton. Ensure the long side of the payload carton is facing the front of the system. Next add a chilled PHARMACHILL 3020 to each short side of the payload carton. Down each long side add a frozen PHARMACHILL 3040 and an insulating spacer, ensuring the spacers separate the PHARMACHILLS from the payload carton. Finally add the remaining chilled PHARMACHILL 3040 to the top of the payload carton. Apply the EPS 45 lid, then close and seal the PharmaTherm 80 carton securely. The system is now ready to be shipped.