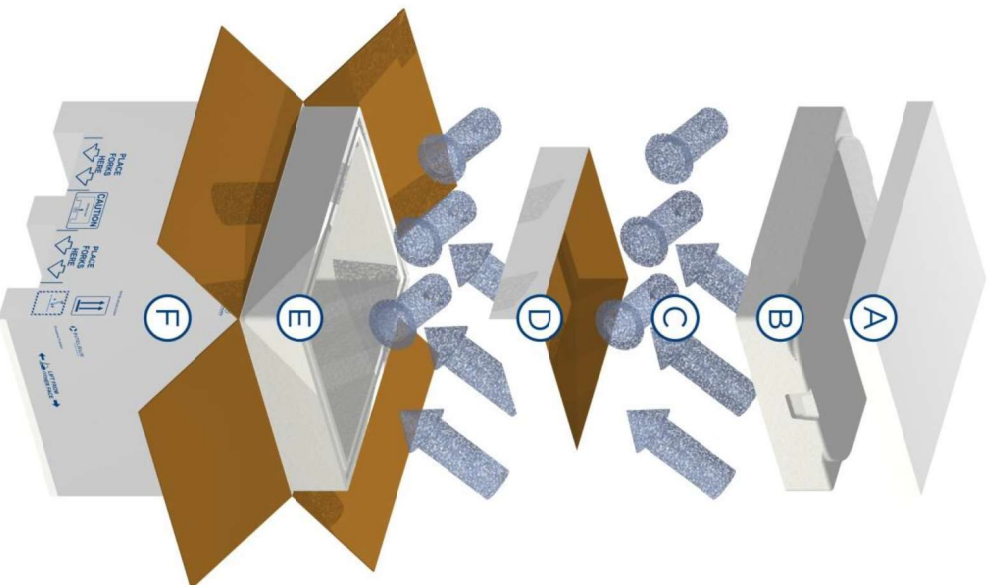


### 3 Assembly

#### PharmaTherm 230 Dry Ice



#### 3.1 Packing Instructions

- 3.1.1 First, put 20 kg of dry ice aside. This will go in the dry ice tray which will be added at the end.
- 3.1.2 Pour approximately 20 kg dry ice into the base of the PharmaTherm 230 system, ensuring dry ice completely covers the bottom of the EPS.
- 3.1.3 Next, put the payload in the system, on top of the dry ice. Pour the remaining dry ice into the system, covering the payload fully.
- 3.1.4 Place the dry ice tray into the system and fill with the 20 kg of dry ice from section 3.1.1.
- 3.1.5 Securely fit the EPS lid, followed by the outer carton lid.

	Component	Quantity
A	Outer carton lid	1
B	EPS 230 lid	1
C	Dry ice	96.5 kg
D	Dry ice tray	1
E	EPS 230 base	1