

3 Assembly

OMU400DI ORCA M Extra Large Dry Ice



Component		Quantity
A	Dry Ice	16 kg
B	Payload	1
C	ORCA M 50L Case	1

3.1 Packing Instructions

- 3.1.1 Pack the ORCA M Extra Large system with the front of the case closest to you.
- 3.1.2 Pour approximately 4 kg of dry ice into the base of the insulation.
- 3.1.3 Place the payload on the dry ice in the centre of the system.
- 3.1.4 Pour the remaining 12 kg of dry ice on top of the payload.
- 3.1.5 The lid can now be closed and secured by taping along the two areas marked with dotted lines. Your ORCA M is now ready to be shipped.