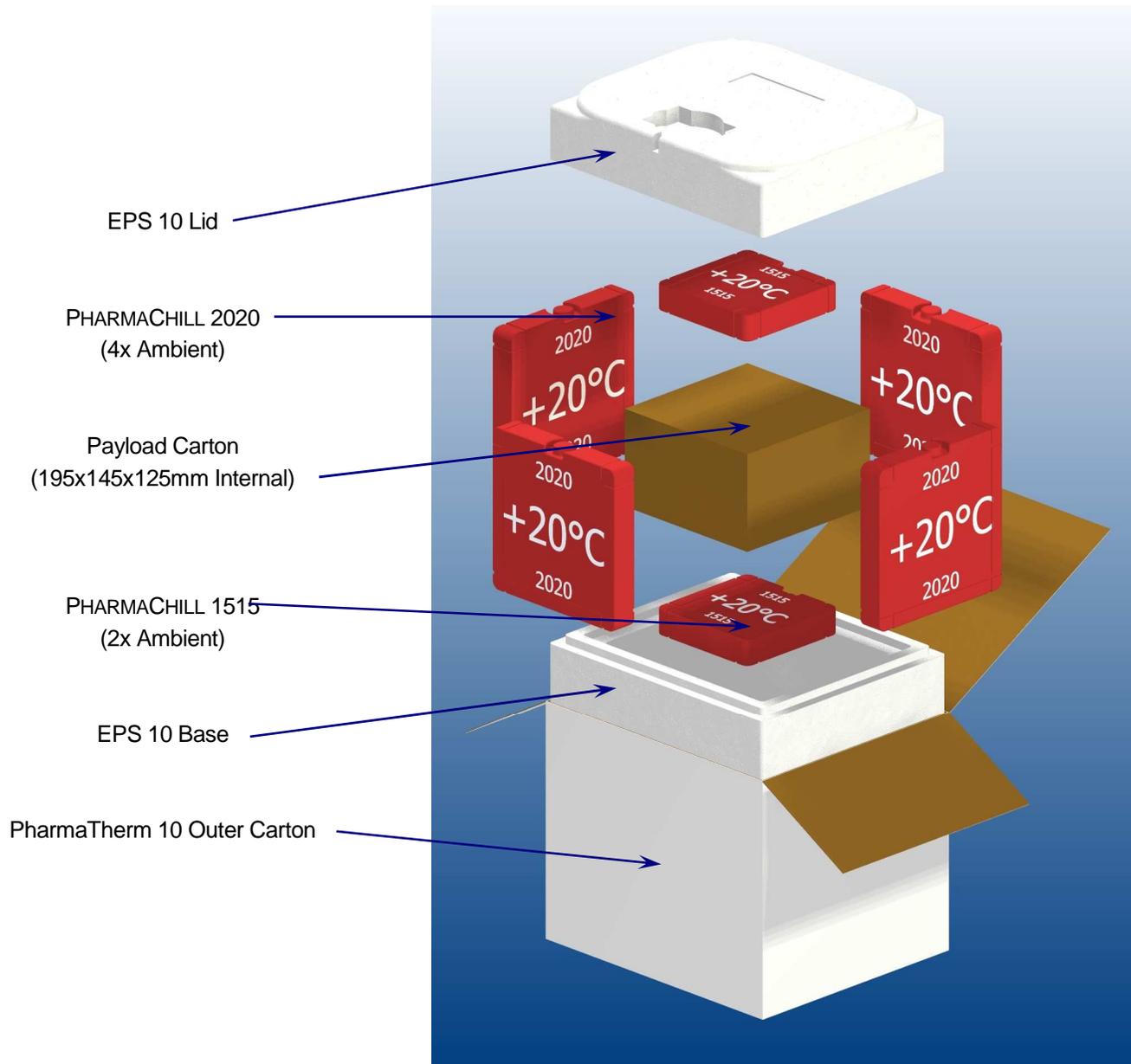


## PHT (15-25) 3.5L 60 Hour - Packing Instructions



### **Assembly Instructions**

Prepare two PHARMACHILL 1515s, and four PHARMACHILL 2020s by conditioning them at +20°C for a minimum of 24 hours.

Once the PHARMACHILLS are fully conditioned, place one ambient PHARMACHILL 1515 into the centre of the EPS 10 base, and add the filled payload carton directly on top of the PHARMACHILL.

Next add an ambient PHARMACHILL 2020 around each side of the payload. Next stack the remaining ambient PHARMACHILL 1515 on top of the payload, as pictured.

Finally apply the EPS 10 box lid, then close and seal the outer carton. The system is now ready to be shipped.