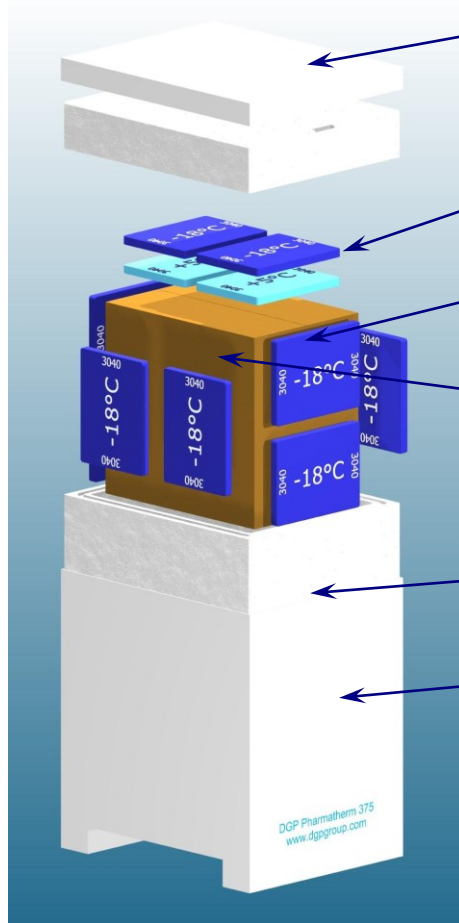
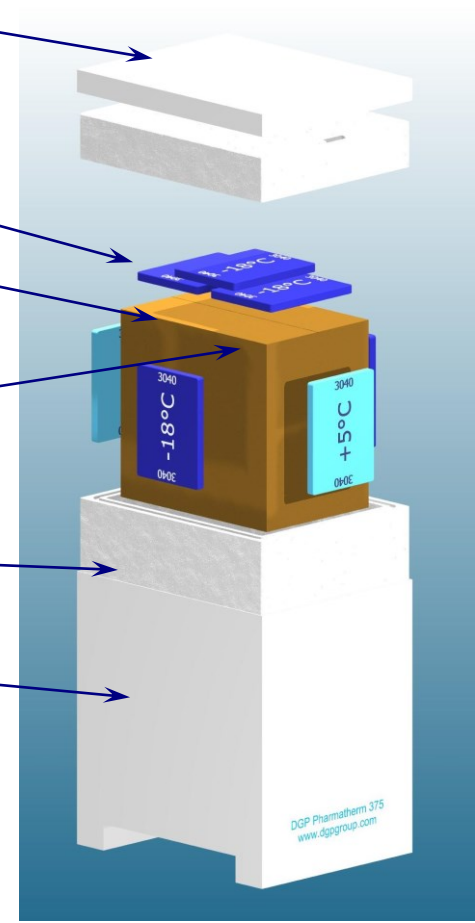


PHT 190L HS/HW Packing Instruction

Summer System



Winter System



EPS 230/375 Carton Lid & EPS 230/375 Lid

PHARMACHILL 3040s
(Summer 10x Frozen, 2x Chilled)
(Winter 5x Frozen, 2x Chilled)

EPS insulating spacers
Inside Payload Carton
2x (680x640x25mm)
2x (680x470x25mm)
1x (655x475x25mm)

Payload carton
Internal (670 x 500 x 715 mm)

EPS 230/375 Base
& 2x EPS230/375 Rings

PharmaTherm 230/375 Outer Carton

Chilled PHARMACHILLS should be conditioned at +5°C for a minimum of 24 hours before use. Frozen PHARMACHILLS should be conditioned at -18°C for a minimum of 24 hours and then for approximately 20 minutes at factory ambient +20°C (± 5) before system assembly.

Assembly Instructions

Place the insulating spacers into the Payload Carton against the carton walls, insert the product in the Payload Carton and close it. Place the Payload Carton into the EPS 230 base as pictured. Next surround the Payload Carton with the required PHARMACHILL 3040s.

For a summer system add two frozen PHARMACHILL 3040s to each side of the payload carton as pictured. To the top of the payload carton add two chilled PHARMACHILL 3040s, followed by two frozen PHARMACHILL 3040s. For a winter system add one frozen PHARMACHILL 3040 to each long side of the payload carton, and one chilled PHARMACHILL 3040 to each short side. To the top add the three remaining frozen PHARMACHILL 3040s as pictured. Finally apply the EPS 230/375 lid, and secure the Carton Lid in place. The system is now ready to be shipped.